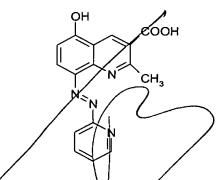
- 21. (New) A photo-quality image on a substrate comprising:
- (a) a porous media substrate; and
- (b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of 2:1, wherein said ligand has the structure:

22. (New) A photo-quality image on a substrate as in claim 21, wherein the aqueous ink-jet ink is prepared by raising the pH of the ink with a pH adjuster to dissolve the nickel metallized dye, followed by lowering the pH to form the final ink product.

- 23. (New) A photo-quality image on a substrate comprising:
- (a) a porous media substrate; and
- (b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of 2:1, wherein said ligand has the structure:



wherein the aqueous ink-jet ink is prepared by raising the pH of the ink with a pH adjuster to dissolve the nickel metallized dye, followed by lowering the pH to form the final ink product.

24. (New) A photo-quality image on a substrate comprising:

(a) a porous media substrate; and

(b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of

2:1, wherein said ligand has the structure

wherein the aqueous ink-jet ink is prepared by raising the pH of the ink with a pH adjuster to dissolve the nickel metallized dye, followed by lowering the pH to form the final/ink product.

- 25. (New) A photo-quality image on a substrate comprising:
- (a) a porous media substrate; and
- (b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of 1:1, wherein said ligand has the structure:

- 26. (New) A photo-quality image on a substrate as in claim 27, wherein the nitrogen and the two carboxyl groups of the quinolinol group are bound to the nickel, satisfying the coordination number of the nickel.
 - 27. (New) A photo-quality image on a substrate comprising:
 - (a) a porous media substrate, and
- (b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of 1:1, wherein said ligand has the structure:

A A



28. (New) A photo-quality image on a substrate as in claim 29, wherein the ink-jet ink includes a small amount of a pyridine solvent to improve the solubility of the nickel metallized dye in the ink-jet ink.

29. (New) A photo-quality image on a substrate comprising:

(a) a porous media substrate; and

(b) an image on the substrate provided by an aqueous ink-jet ink comprising an ink vehicle, and a nickel metallized dye having a ligand to nickel molar ratio of 2:1, wherein said ligand has the structure:

REMARKS

Claims 11-20 have been canceled. New claims 21-29 remain pending in the present application.

In the office action of October 4, 2002, the following rejections were made:

(1) claims 11, 14, 17, 18, and 20 were rejected under 35 U.S.C. 102(b) as being anticipated by U.S. Pat. No. 5,980,622 (Byers);